

Date: Wednesday, 06/08/2008 10:32:42 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 41006		
Estimate Number	: 13545		
P.O. Number	:	Part Number	: D38121
This Issue	: 06/08/2008 S.O. No. :	Drawing Number	: D3812 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type MACHINED PARTS	Drawing Revision	: A
Previous Run	:	Material	:
Written By	: <u>JLM 06.08.06</u>	Due Date	: 13/08/2008 Qty: 85 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-08-06 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R1250	304 round bar 1.250
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Comment: Qty.: 0.0192 f(s)/Unit Total : 1.6333 f(s)
 304 round bar 1.250
 Batch: N105872

MME 08/08/07

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA774 & DWG D3812,
 FOLIO REV: _____
 DWG REV: A

2-DEBURR AS REQUIRED

MME 08/08/07

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MME 08/08/07

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

M.A/mk

08/08/08

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 121

R 8/8/8

Date: Wednesday, 06/08/2008 10:32:42 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 41006

Part Number: D38121

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



86

Comment: FINAL INSPECTION/W/O RELEASE

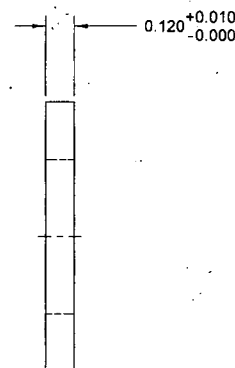
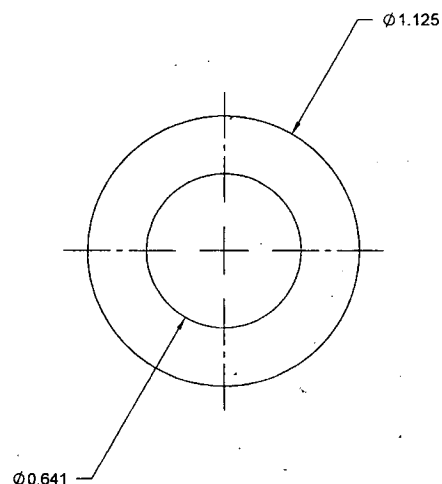
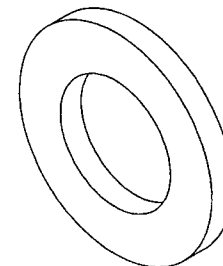
2008/08/11

Job Completion



MF 08-08-08

w/o 41008



D3812-1 WASHER

RELEASED
08-08-09

- NOTES:**
- 1) MATERIAL: AISI 304/316 ROUND BAR (REF. DART SPEC M304RX.XXX)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.02 lbs

A	NEW ISSUE	PH	08.07.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3812	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WASHER	NTS
DATE	08.07.09	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

